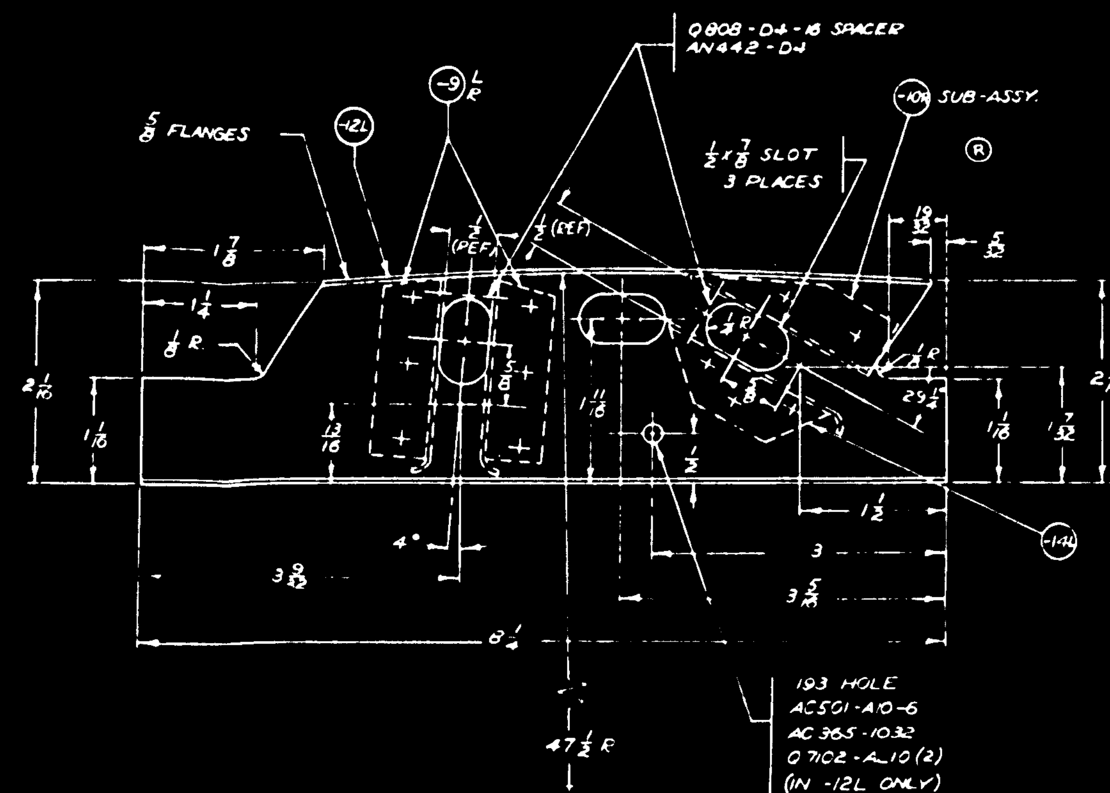
AN210-3A
AN24-15
AN310-4
AN380-C2-2
Q7102-A416 (2 REQ)
AN442-D4 (6 PLACES)
STRINGER #3 (REF)
AN442-D4
ELEV DOWN CABLE
STRINGER #4 (REF)
73 3/4° (REF)
℄ RUDDER CABLE
AN210-3A
AN74-11
Q7102-A416 (1)
AC995-C4D-6
LOCK TO AC501 SCREW
AN960-A416
TRIM OFF END OF BRACKET AS SHOWN AFTER INSTALLATION
℄ SHIP

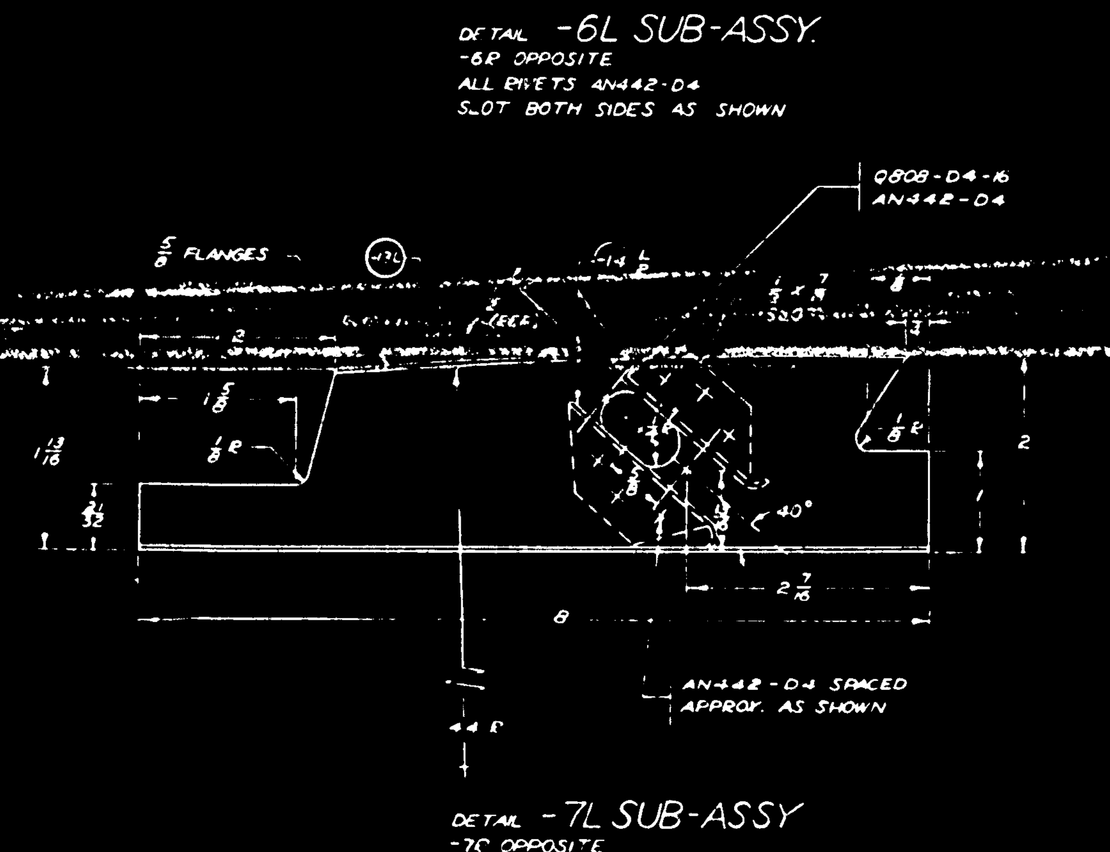
VIEW A-A
BRKT INSTALL AT STA #7.75



DETAIL -6L SUB-ASSY.
-6R OPPOSITE
ALL RIVETS AN442-D4
SLOT BOTH SIDES AS SHOWN

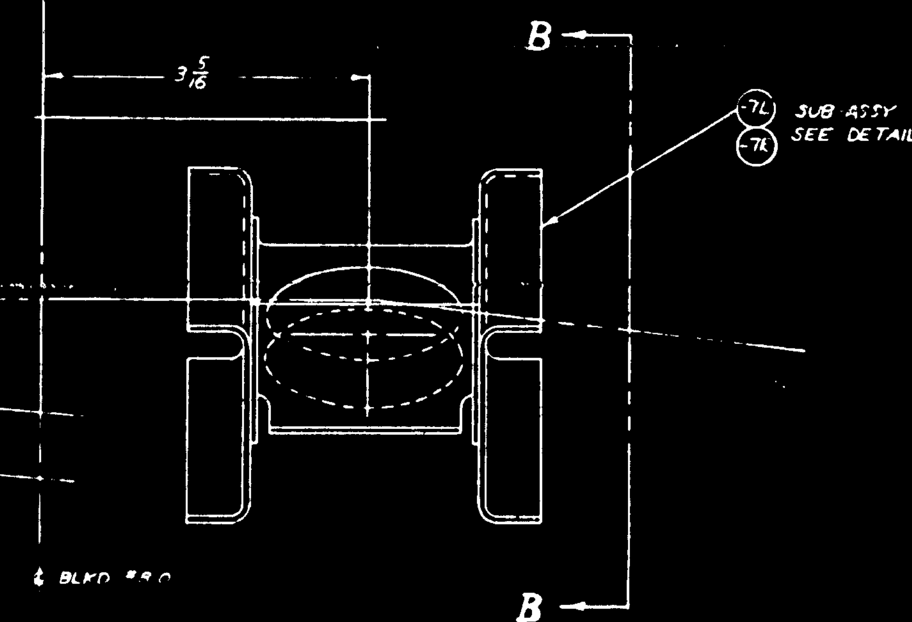
AN210-3A
AN24-15
AN310-4
AN380C2-2
Q7102-A416 (2 REQ)
AN442-D4
5 EQUAL SPACES
STRINGER #3 (REF)
AN442-D4
STRINGER #4 (REF)
CABLE ELEV UP
63° REF
TRIM OFF EDGE OF BRACKET AS SHOWN AFTER INST.

VIEW B B
BRKT INSTALL AT BLKD #8.0



DETAIL -7L SUB-ASSY
-7R OPPOSITE

A
DECK LINE
-6L -6R SUB-ASSY SEE DETAIL
EL. UP
EL. DOWN
RUDDER
STA #7.75
A

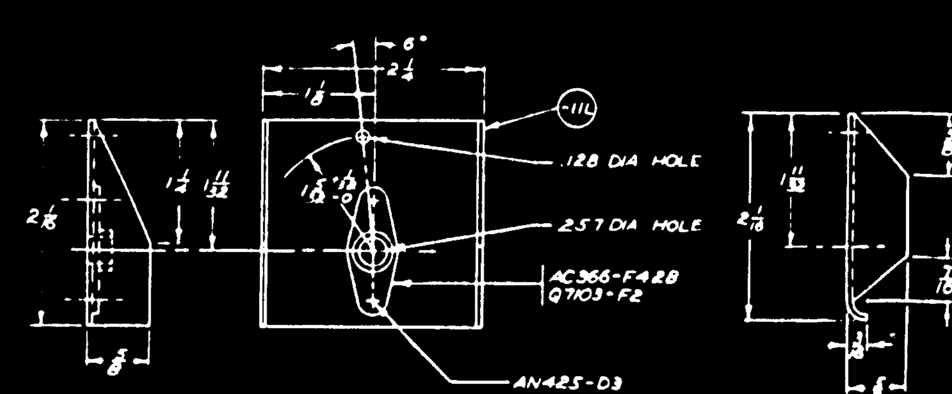


VIEW OF PORT SIDE
LOOKING INBOARD

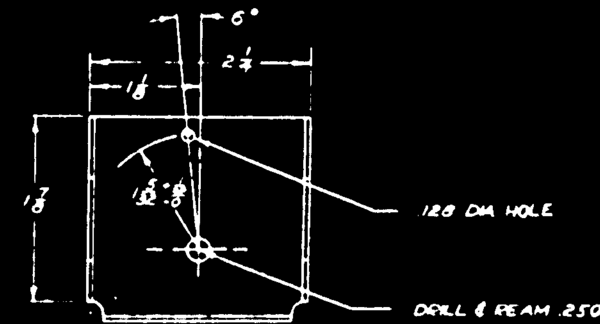
FINISH CODE
Z ANODIC TREATMENT
P PRT PRIMER
AP ALUMINIZED PRIMER
C CADIUM PLATE
GP GREEN PRIMER

.128 DIA HOLE
DRILL & REAM .250

DETAIL -9L
-9R OPPOSITE



DETAIL -10L SUB-ASSY.
-10R OPPOSITE



DETAIL -14L
-14R OPPOSITE

NOTE:
1. HEAT TREAT ALL AL. ALL. 24 SO COND. "A" PARTS TO NAVY SPEC. SR-53.
2. ALL BEND RADII 1/8

REPLACES 28C4024 "J" 8-3-39
SCALE 12" : 1'-0"
STAMP PART NUMBER WHERE SHOWN
NAVY NOTED — 2-P-2GP
HEAT TREAT — FINISH
NAME PULLEY INSTALLATION STA. 7.75 & 8.00 - SURFACE CONTROLS
J 28C4024
CONSOLIDATED VULTEE AIRCRAFT CORP. SAN DIEGO DIVISION

H 185

R 28C4024